

PLANET

Our comprehensive system of environmental management extends through the entire life cycle of product innovation, development, production and disposal.

Benjamin Moore is committed company-wide to minimizing the impact of our operations on the environment. We manage energy and water use, air emissions and waste generation, all in an effort to run our facilities in the most efficient manner possible. We also protect the species and habitats that call our sites home.

WASTE MANAGEMENT


Benjamin Moore's manufacturing and distribution facilities generate wash water and solvent from paint mixing operations, caustic cleaning solution from resin operations, scrap metal, cardboard and plastic wrap. Our employees are constantly looking for ways to reduce waste at the source and increase reuse and recycling. In 2015:

- ▶ Our manufacturing facility in Johnstown, New York, recycled 385 tons of scrap metal, 115,643 wooden pallets and 99 tons of cardboard and plastic wrap.
- ▶ Our manufacturing facility in Mesquite, Texas, recycled 231,190 gallons of wash water and 7,890 gallons of paint.
- ▶ Our distribution center in Clifton, New Jersey, recycled 8,000 wooden pallets, 206 tons of paint and 33 tons of corrugated cardboard and shrink-wrap.

In addition to managing waste at our facilities, we also partner with the American Coatings

Association (ACA) to find ways to reduce the disposal of leftover paint by our customers. The ACA created a nonprofit organization called PaintCare to manage an industry-wide program to collect leftover paint for reuse, recycling or safe disposal. PaintCare operates in U.S. states with paint stewardship laws. Benjamin Moore is a contributing board member of PaintCare. Our shared goal is to have each state adopt this national model so that all post-consumer paint is handled effectively and in an environmentally responsible manner.





*2.4 million
kwh of renewable
electricity
generated*

*826,000+ gallons
of diesel saved*

*2 sites certified
with the
Wildlife Habitat
Council*



*“Benjamin Moore’s
commitment to sustainable
manufacturing practices is
evident from every employee
at every level, every day.”*

- Barry Chadwick,

Executive VP, Operations
and International Sales



Benjamin Moore’s Pell City, Alabama and Flanders, New Jersey sites are certified with the Wildlife Habitat Council (WHC). Employees at these sites care for a total of 67 acres and frequently photograph the abundance of wildlife allowed to flourish on the grounds.



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ENERGY MANAGEMENT

Benjamin Moore uses electricity for lighting, operations and processing; natural gas for heating; and diesel for our fleet of trucks. Moving towards greater energy efficiency and seeking alternative energy options makes good business sense and helps us reduce greenhouse gas emissions.

In 2015:

- ▶ Our distribution center in Carol Stream, Illinois, installed high efficiency lighting with motion sensors.
- ▶ Our manufacturing facility in Newark, New Jersey, converted from number 2 fuel oil to natural gas with fuel oil as an emergency backup.
- ▶ Our distribution center in Toronto, Ontario, installed programmable thermostats, two 24-foot fans, and a high speed self-closing will call door, which saved 30 percent in heating costs last winter.
- ▶ Benjamin Moore headquarters in Montvale and our R&D site in Flanders (both in New Jersey) installed new printers that default to double-sided printing, saving paper and energy.

Our Flanders research and development facility hosts a 1.7 megawatt solar array for Constellation Energy Resources. Benjamin Moore purchases the electricity generated by the system under a 20-year power purchase agreement. The solar array was installed in 2010 and is one of the largest ground-mounted, on-site, behind the meter solar power systems in the state of New Jersey. The system generates more than 2.4 million kilowatt

hours of electricity annually and provides about 70 percent of the facility's annual electricity needs.

SUSTAINABLE TRANSPORTATION

Benjamin Moore has 125 branded trucks in our delivery fleet. Over the last three years, we have optimized loads and streamlined routes, all while providing stellar service to our growing retailer network and customers. All new trailers are now being equipped with aerodynamic features and our newer trailers with idle restrictors. These efforts translate into better fuel efficiency, reduced costs and fewer greenhouse gas emissions.

Since becoming a truck carrier member of EPA's SmartWay® program in 2009, Benjamin Moore has saved \$2.6 million and more than 826,000 gallons of fuel. That's more than 8,400 metric tons of carbon dioxide avoided, which is equivalent to the emissions from 1,780 passenger vehicles driven for one year.¹



EPA's SmartWay program is a public-private initiative to reduce greenhouse gas emissions and air pollution created by freight transportation in corporate supply chains. SmartWay aims to accelerate the availability, adoption and market penetration of advanced fuel-efficient technologies and operational practices in the freight supply chain, while helping companies

save fuel, lower costs and reduce adverse environmental impacts.

BIODIVERSITY

Benjamin Moore facilities are spread across North America and occupy hundreds of acres. Our employees work to protect the wildlife that call our sites home and preserve their habitats.

One way we do this is by working with the Wildlife Habitat Council (WHC). WHC is a nonprofit group of corporations, conservation organizations and individuals dedicated to restoring and enhancing wildlife habitat. Two Benjamin Moore sites – our R&D center in Flanders, New Jersey, and our manufacturing facility and distribution center in Pell City, Alabama – are certified with WHC. WHC's Corporate Wildlife Habitat Certification/International Accreditation Program recognizes commendable wildlife habitat management and environmental education programs at individual sites.

Benjamin Moore has partnered with WHC since 1993. The wildlife teams at our two certified sites manage a total of 67 acres by providing habitat for native birds and pollinators and removing invasive species.

¹ EPA Greenhouse Gas Equivalencies Calculator
(www.epa.gov/energy/greenhouse-gas-equivalencies-calculator)