

## **CHEMICAL RESISTANCE CHART**

Splash/Spills - Short Intervals  Excellent - No effect on normal coating life  Good - Minimal effect on coating life  Fair - Useable, but reduced coating life  Not Recommended - Impractical coating life	Alkyd Urethane Enamels  HP2100 Water Reducible Alkyd HP22XX Alkyd Urethane Enamel HP2300 Quick Dry Alkyd Enamel HP2400 Rapid Dry Alkyd Enamel	Waterborne Acrylic Enamels  HP3000 Quick Dry Acrylic Spray DTM HP33XX DTM Acrylic Enamel HP34XX Pre-Catalyzed Waterborne Epoxy HP39XX Command* Waterborne Acrylic Urethane	HP4000 Polyamide Epoxy HP4100 Fast-Cure Polyamide Epoxy HP4300 100% Solids Epoxy HP44XW Waterborne Epoxy HP44XW Waterborne Epoxy HP4400 Epoxy Mastic	Urethanes  HP50XX Aliphatic Urethane HP5200 Polyester Urethane HP54XX Waterborne Aliphatic Urethane HP57XX DTM Mastic Urethane
Acetic 10% / Vinegar				
Acetic Glacial (100% Pure Acetic Acid)				
Acetone				
Alcohol (Isopropyl 70%)				
Aluminum Nitrate 10%				
Ammonia				
Ammonium Chloride				
Ammonium Hydroxide 10-20%				
Ammonium Hydroxide 28%				
Ammonium Hydroxide, Dilute				
Animal Fats				
Barium Sulfide				
Benzene				
Benzalkonium Chloride (Lab Alley 5%)				
Benzoic				
Bleach (6% Sodium Hypochlorite)				
Boric				
Brake Fluid				
Bromine (99.8% Liquid)				
Calcium Hydroxide (Sat'd)				
Carbon Tetrachloride				
Chlorine, Dry				
Chlorine, Wet				
Chloroform				
Citric 10%				
Copper Sulfate				
Didecyl Dimethyl Ammonium Chloride				

**NOTE:** All coatings must be fully cured to meet these exposures. This chart covers finish coats only. Use primers recommended on individual finish coat technical data sheet.

Proper surface preparation is critical to obtain resistance in all cases.

Benjamin Moore & Co. makes no guarantee as to the suitability of any product listed on this chart in the presence of any chemical reagent. All tests for resistance were completed under laboratory conditions. Temperature, humidity, and other factors influence the rate at which certain chemicals react with coatings. For best results, test each coating in actual field conditions for suitability. Fading and chalking may occur on certain product types, however, chemical resistance is generally not compromised.

## Alkyd Urethane Waterborne Acrylic **Epoxies Urethanes Enamels Enamels** Excellent - No effect on normal coating life Good - Minimal effect on coating life HP4000 Polyamide Epoxy HP4100 Fast-Cure Polyamide Epoxy HP4300 100% Solids Epoxy HP44XX Waterborne Epoxy HP4600 Epoxy Mastic HP2100 Water Reducible Alkyd HP22XX Alkyd Urethane Enamel HP2300 Quick Dry Alkyd Enamel HP2400 Rapid Dry Alkyd Enamel HP3300 Quick Dry Acrylic Spray DTM HP33XX DTM Acrylic Enamel HP34XX Pre-Catalyzed Waterborne Epoxy HP39XX Command® Waterborne Acrylic Urethane HP5200 Polyester Urethane HP54XX Waterborne Aliphatic Urethane HP57XX DTM Mastic Urethane Fair - Useable, but reduced coating life Not Recommended - Impractical coating life Diesel Fuel Dioctyl Dimethyl Ammonium Chloride Dry Cleaning, Solvents Ethylene Chloride Fatty Acids 100% Ferric Nitrate Formaldehyde 37% Gasoline Grape Juice Hydraulic Fluids Hydrochloric 10% Hydrochloric 20% Hydrocholoric (Concen.) 37% Hydrofluoric 40% Hydrogen Peroxide (30%) Hydrogen Peroxide Wipes (6%) Hydrogen Sulfide, Wet Inland Commercial Inland Industrial Kerosene Ketones Lactic, Dilute Maleic 25% Mineral Oil Mineral Spirits Nitric 10% Nitric 30% Octyl Decyl Dimethyl Ammonium Chloride Oleic 100% Phenol 5% Phosphoric 20% Phosphoric 50% Phosphoric 85% Picric 10% Potassium Hydroxide 10% Potassium Hydroxide 25% Potassium Hydroxide 50%

Splash/Spills - Short Intervals

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## **Epoxies Urethanes Enamels Enamels** Excellent - No effect on normal coating life Good - Minimal effect on coating life HP4000 Polyamide Epoxy HP4100 Fast-Cure Polyamide Epoxy HP4300 100% Solids Epoxy HP44XX Waterborne Epoxy HP4600 Epoxy Mastic HP2100 Water Reducible Alkyd HP22XX Alkyd Urethane Enamel HP2300 Quick Dry Alkyd Enamel HP2400 Rapid Dry Alkyd Enamel HP3300 Quick Dry Acrylic Spray DTM HP33XX DTM Acrylic Enamel HP34XX Pre-Catalyzed Waterborne Epoxy HP39XX Command® Waterborne Acrylic Urethane HP5200 Polyester Urethane HP54XX Waterborne Aliphatic Urethane HP57XX DTM Mastic Urethane Fair - Useable, but reduced coating life Not Recommended - Impractical coating life Refinery Crudes Skydrol Sodium Bicarbonate Sodium Carbonate Sodium Dichloroisocyanurate Sodium Hydroxide 10% Sodium Hydroxide 25% Sodium Hydroxide 50% Sodium Hydroxide 70% Sodium Sulfide Sulfuric 10% Sulfuric 10-50% Sulfuric 96% (Battery Acid) Sulfur Dioxide, Dry Sulfur Dioxide, Wet Toluene Transmission Fluids Trichloroethylene Trisodium Phosphate 10% Urine (Synthetic) Vegetable Oil Vinegar (Distilled White) Xylene Zinc Sulfate

Waterborne Acrylic

Alkyd Urethane

Splash/Spills - Short Intervals



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Proper surface preparation is critical to obtain resistance in all cases.