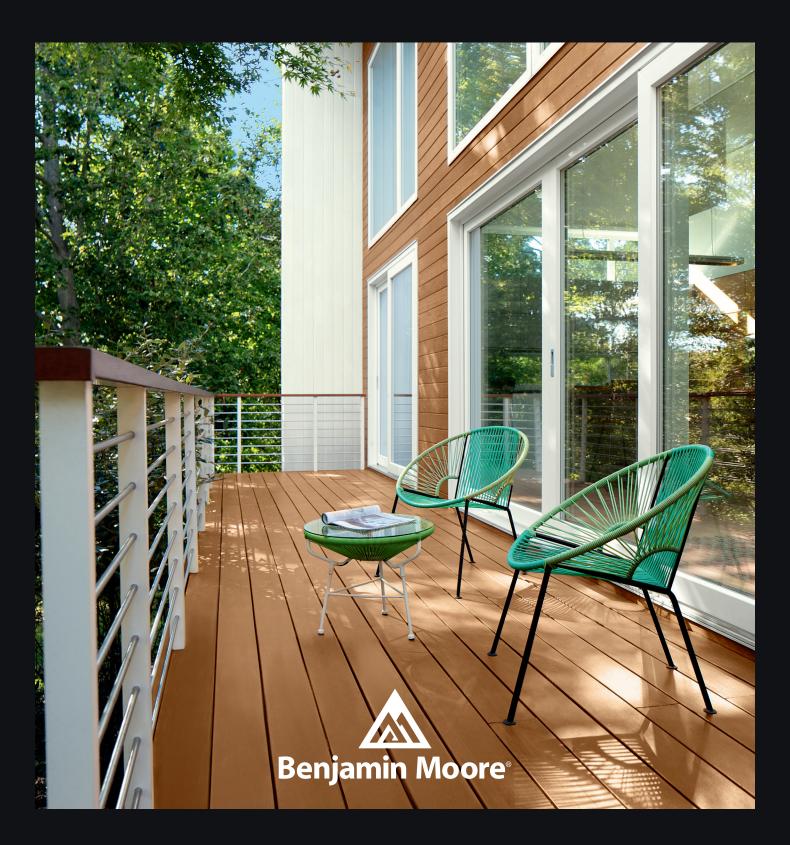
# **WOODLUXE**<sup>®</sup> The Ultimate Protection for Outdoor Beauty







Introducing Benjamin Moore's Woodluxe, an innovative line of oil- and water-based exterior stains that set your project up for success.

This premium-quality all-weather exterior stain protects and beautifies siding, decks, porches, fences and furniture. Years of technological innovation and research have yielded a brand-new exterior stain that seals and protects wood, with luxurious results.

## Advanced All-Weather Protection

From UV exposure to frost, Woodluxe protects wood under a variety of weather conditions, all year long.

Key Features	Benefits		
Wood protection	Provides UV- and mildew-resistant coating		
Penetrating formula that minimizes film build*	Reduces cracking and peeling, and makes recoating easier		
Easy application	Delivers one-coat coverage* with minimal lap marks for a consistent finish		
Suitable for both vertical and horizontal surfaces	A one-stop product line for a variety of exterior wood staining needs		
Available in a wide range of opacities and colors	Offers a solution to your exterior wood project goals		

\*Applies to Waterproofing Stain + Sealer lines (oil- and water-based)



## New Oil Finishes that Enhance Penetration and Durability

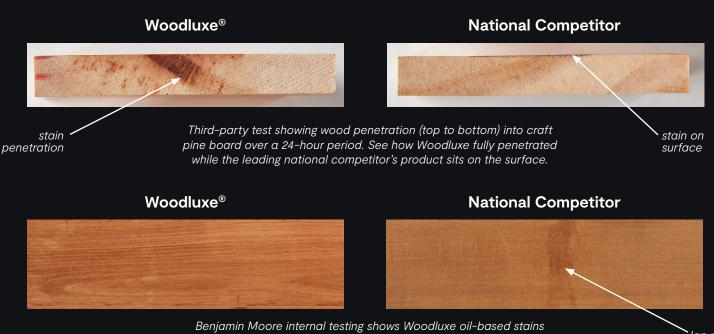
Woodluxe oil-based stains provide a beautiful, protective finish that enhances the wood's natural grain.

## **Oil-Based Features**

- Penetrating oils that enhance wood grain, creating a classic oil finish
- One-coat application that minimizes lap marks
- Uses a proprietary alkyd/linseed oil resin that provides strong penetration and durability
- Translucent stain is excellent for hardwood like Mahogany and Ipe
- Available in Translucent, Semi-Transparent, and Semi-Solid opacities



Woodluxe stain penetrates deep into the wood, improving stain performance and durability.



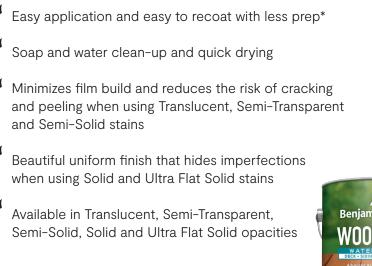
minimize lap marks, yielding a consistent finish.

lap marks

## A Premium Line of Water-Based Stains with Easy Application

Fueled by innovative technology, Woodluxe Exterior Stains extend the luxurious beauty of your home's interior to the outdoors.

## Water-Based Features





Woodluxe protects exterior wood surfaces and minimizes prep\* when recoating compared to other stains that can crack and peel.



#### **National Competitor**



Benjamin Moore internal testing shows one coat of Woodluxe Water-Based Translucent stain versus a national competitor's product on the same substrate, exposed outdoors for an extended period of time.



## Innovative Formula. Beautiful Color.

Woodluxe innovative formulas deliver superior durability and protection, while also offering a range of gorgeous opacities and colors.

#### Shows the beauty of wood grain

Hides imperfections & better durability

Translucent	Semi-Transparent	Semi-Solid	Solid
<ul> <li>Allows the full beauty of the wood to show through</li> <li>Available in 7 ready-mix colors</li> </ul>	<ul> <li>Allows most of the grain pattern and texture of the wood to show through</li> <li>Available in 75 colors</li> </ul>	<ul> <li>Allows the texture and some of the grain pattern of wood to show through</li> <li>Available in 75 colors</li> </ul>	<ul> <li>Allows the texture of the wood to show through</li> <li>Available in 3,500+ Benjamin Moore colors</li> <li>Offered in Woodluxe water-based formulas</li> </ul>

Not all opacities are available in every Woodluxe stain product line.

## STEP 1: Prepare your surface

Use the full line of Woodluxe prep products to properly clean, brighten and restore your surface. It is recommended to sand surfaces and allow them to dry thoroughly before staining. Ask your Benjamin Moore<sup>®</sup> retailer for advice on the right application methods and products for your project.

## STEP 2: Test opacity and color

Your existing wood color and condition affect overall appearance. Get true color accuracy by exploring a variety of 8 oz. Woodluxe stain samples. Try multiple opacities and colors to see which you like best. Be sure to test in an inconspicuous area.



### STEP 3: Time to stain

Start your project. Be sure to check the product label for instructions on application, recoat times, and return to service.

### **STEP 4: Maintain**

You can extend the life of your wood with maintenance cleaning. Use Woodluxe All-In-One Wood Cleaner to keep your newly stained surfaces looking beautiful all year.



Prep wood surfaces for staining—and keep them beautiful all year long—with Woodluxe's Wood Restorer, Wood Stain Remover, Wood Brightener & Neutralizer and All-In-One Wood Cleaner.



Hear from experienced painting contractors as they use Woodluxe and share why this premium exterior stain rises above the rest. Prep







Stain



Maintain



# **WOODLUXE**<sup>®</sup> The Ultimate Protection for Outdoor Beauty



Code	Finish	Product	Volume Solids	Coverage <sup>1</sup>	Dry Time <sup>2</sup>	VOC Range	
		Oil-E	Based				
591 C591	Translucent	Waterproofing Stain + Sealer	26.0 ± 2% 68.0 ± 2%				
592 C592	Semi-Transparent	Waterproofing Stain + Sealer	29.0 ± 2% 69.0 ± 2%	200-400 sq. ft.	Set to Touch: 6-8 Hours	< 550 g/L < 250 g/L	
593 C593	Semi-Solid	Waterproofing Stain + Sealer	31.0 ± 2% 72.0 ± 2%				
Water-Based							
691	Translucent	Waterproofing Stain + Sealer	16.7 ± 2%				
692	Semi-Transparent	Waterproofing Stain + Sealer	18 ± 2%				
693	Semi-Solid	Waterproofing Stain + Sealer	39 ± 2%	300-400 sq. ft.	Set to Touch: 1 Hour	< 100 g/L	
694	Solid	Deck + Siding Exterior Stain	39 ± 2%				
695	Ultra Flat Solid	Deck + Siding Exterior Stain	40 ± 2%				

#### SDS and TDS are available at benjaminmoore.com.

Theoretical gallon coverage at recommended film thickness (sq. ft) <sup>2</sup>Dry time at 77°F (25°C) at 50% RH.



Your Benjamin Moore<sup>®</sup> representative is here to answer your questions about Woodluxe<sup>®</sup> Exterior Stains.

Find your rep: 1-866-708-9180 or benjaminmoore.com.



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