



SUPER SPEC HP[®]

D.T.M. ACRYLIC GLOSS

ENAMEL WP28

Features

- Direct to metal application
- Water thinned
- Fast dry and recoat times
- Excellent adhesion
- No fire hazard
- Non-polluting
- Unlimited custom colors
- Corrosion resistant
- Resists oxidation, fading, and loss of gloss

General Description

This product is designed to perform a dual purpose as a direct to metal primer and finish. Both coats of the product provide rust inhibition for superior corrosion control. The acrylic formula provides excellent gloss and color retention. The film is fast drying, permitting fast recoat. This product is also an excellent finish for masonry, plaster, wallboard and interior wood surfaces.

Recommended For

Ferrous or non-ferrous metal, Bilco[®] doors, railings, structural or support steel, wood, roof decks, masonry surfaces, bar joists, equipment, roof vents, fencing, metal storage shed and general maintenance painting interior or exterior surfaces

Limitations

- Not for immersion service
- Not for strong chemicals
- Minimum film forming temperature 50°F (10°C)

Product Information

Labor Saving Benefits

- This product serves as both a primer and a finish coat. Therefore, both coats have rust inhibition and the durability of the high gloss finish
- Provides excellent adhesion, permitting application to a wide variety of substrates
- This tough flexible film is fast drying, which allows for faster recoat time, eliminating costly down time
- Resists various weather conditions, oxidation, fading, loss of gloss and mild chemical and industrial fumes
- Resists loss of adhesion due to thermal shock caused by radical temperature changes

Colors: —Standard:

WP28-08 Safety White

—Special Colors:

Contact your Benjamin Moore Representative

— Benjamin Moore[®] Color Preview[®] Tint Bases:

WP28-1B Pastel Base
WP28-2B Medium Base
WP28-3B Deep Base
WP28-4B Ultra Base

Certification:

VOC compliant in all regulated areas.



Technical Assistance

Available through your local authorized independent Benjamin Moore[®] retailer. For the location of the retailer nearest you, call 1-800-826-2623, see www.benjaminmoore.com, or consult your local Yellow Pages.

Technical Data[◇]

Pastel Base

Vehicle Type Acrylic

Pigment Type Titanium Dioxide & Corrosion Inhibitors

Volume Solids 45.6%

Coverage per Gallon at Recommended Film Thickness 320 Sq. Ft.

Recommended Film Thickness
— Wet 5.0 mils
— Dry 2.3 mils

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Dry Time @ 77°F (25°C) @ 50% RH
— To Touch 1 Hour
— To Recoat 8 Hours

Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By Coalescence

Dry Heat Resistance 250°F

Viscosity 83 ± 3 KU

Flash Point None

Gloss / Sheen Gloss (70 @ 60°)

Surface Temperature at Application
— Min. 50° F
— Max. 95° F

Thin With Clean Water

Clean Up Thinner Clean Water

Weight Per Gallon 9.9 lbs

Storage Temperature
— Min. 40°F
— Max. 90°F

Volatile Organic Compounds (VOC)

45 Grams/Liter .38 Lbs./Gallon

[◇]Reported values are for Pastel Base. Contact Benjamin Moore for values of other bases or colors.

Surface Preparation

Surfaces to be coated must be clean, dry, and free of oil, grease, dust, flaky rust, mill scale, loose paint, chalk, and other foreign matter than could interfere with adhesion. Glossy surfaces should be dulled by abrading the surface.

Metal: Remove loose rust and scale with a scraper, wire brush, or sandpaper. Remove oils from bare metal with Benjamin Moore® Oil & Grease Emulsifier (P83).

Wood: Spot-prime patched and spackled areas with this product or any recommended Benjamin Moore primer before and after repairing. Protected exterior areas such as eaves, ceilings, and overhangs should be washed with detergent solution and rinsed with a strong stream of water from a garden hose to remove surface salts that can interfere with proper adhesion.

Mildew: Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (318) prior to coating the surface.

Caution: Refer to the (318) Clean technical data and material safety data sheets for instructions on its proper use and handling.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems

Super Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WP28) is self priming on properly prepared ferrous and non-ferrous metal substrates. New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results, tint the primer to the approximate shade of the finish coat, especially when a significant color change is desired. **Special Note:** Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

Ferrous Metal Surfaces (Iron & Steel):

Finish: 2 coats Super Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WP28)

Non-Ferrous Metal (Galvanized & Aluminum): All new non-ferrous metal surfaces must be thoroughly cleaned with Super Spec HP® Oil & Grease Emulsifier (P83) to remove contaminants.

Finish: 1 or 2 coats Super Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WP28)

Masonry, Smooth Poured or Precast Concrete:

Primer: Super Spec® Masonry Interior / Exterior 100% Acrylic Masonry Sealer (N066) or Fresh Start® All-Purpose 100% Acrylic Primer (N023)

Finish: 1 or 2 coats Super Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WP28)

Masonry, Rough or Pitted:

Primer: Super Spec® Latex Block Filler (160) or Super Spec® Masonry Interior/Exterior Hi-Build Block Filler (206)

Finish: 1 or 2 coats Super Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WP28)

Plaster and Wallboard: All plaster surfaces must be thoroughly cured for at least 30 days. Drywall surfaces must be free of sanding dust.

Primer: Fresh Start® All-Purpose 100% Acrylic Primer (N023)

Finish: 1 or 2 coats Super Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WP28)

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application

Mixing of Paint: Stir thoroughly before and occasionally during use.

For best application results, apply generously going from unpainted into painted areas. A one-coat application protects and preserves; two coats provides greater durability.

Apply with an all-purpose synthetic brush, short nap roller, or spray.

Spray, Airless: Fluid Pressure — 1,500 to 2,500 PSI;
.013 - .017 Orifice

Thinning/Cleanup

Thinning: Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents.

Cleanup: Clean all equipment immediately after using with soap and water. Spray equipment should be given a final rinse with mineral spirits to prevent corrosion.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

Environmental, Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under "CleanUp".

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING**

**Refer to Material Safety Data Sheet for
additional health and safety information.**