



# SUPER CRAFT<sup>®</sup>

## LATEX EGGSHELL

### ENAMEL 251

#### Features

- Excellent hide
- Wash-ability of a semi-gloss
- Easy to apply by brush, roller, or spray
- Good flow and leveling
- Fast drying

#### General Description

An easy to apply, durable coating which offers the decorative appearance of an eggshell finish, yet may be washed like a semi-gloss enamel.

#### Recommended For

Recommended for new or previously painted interior surfaces of drywall, non-staining wood, masonry, and primed or previously painted plaster and metal. May be used on both wall and trim surfaces.

#### Limitations

- Do not apply when air and surface temperatures are below 50°F (10°C).

#### Product Information

##### Colors — Standard:

251 01 White

##### — Tint Bases:

251 90 Tintable White  
(May be tinted with up to 2.0 fl. oz. of Benjamin Moore<sup>®</sup> Color Preview<sup>®</sup> colorants per gallon.)

##### — Special Colors:

Contact your Benjamin Moore representative.

##### Certification:

VOC compliant in all regulated areas, except South Coast

Qualifies for  
**LEED<sup>®</sup>**  
**Credit**  
(INTERIOR NON-FLAT)

##### Technical Assistance:

Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-800-826-2623, see [www.benjaminmoore.com](http://www.benjaminmoore.com), or consult your local Yellow Pages.

##### Technical Data<sup>◇</sup>

##### Tintable White

Vehicle Type Acrylic Blended Latex

Pigment Type Titanium Dioxide

Volume Solids 30%

Coverage per Gallon at Recommended Film Thickness 400 – 450 Sq. Ft.

Recommended Film Thickness – Wet 3.8 mils  
– Dry 1.1 mils

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.

Dry Time @ 77°F – To Touch 2 Hours  
(25°C) @ 50% RH – To Recoat 4 Hours

Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.

Dries By Evaporation, Coalescence

Viscosity 100 ± 3 KU

Flash Point None

Gloss / Sheen Eggshell

Surface Temperature – Min. 50°F  
at Application – Max. 90°F

Thin With Clean Water

Clean Up Thinner Clean Water

Weight Per Gallon 10.6 lbs

Storage Temperature – Min. 40°F  
– Max. 90°F

##### Volatile Organic Compounds (VOC)

60 Grams/Liter .5 lbs./Gallon

<sup>◇</sup> Reported values are for Tintable White. Contact Benjamin Moore for values of other bases or colors

## Super Craft® Latex Eggshell Enamel 251

### Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

New plaster or masonry surfaces must be allowed to cure (30 days) before applying base coat. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, porous or powdery plaster indicates improper cure. Never sand a plaster surface; knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles before priming.

**Difficult Substrates:** Benjamin Moore offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem-solving primer for your special needs.

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### Primer/Finish Systems

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results, tint the primer to the approximate shade of the finish coat, especially when a significant color change is desired. **Special Note:** Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

#### Wood and engineered wood products:

**Primer:** Super Craft® Interior Latex Primer (250) or Super Spec® Interior Alkyd Enamel Undercoater & Primer Sealer (C245).

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

#### Drywall:

**Primer:** Super Craft® Interior Latex Primer (250)

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

#### Plaster:

**Primer:** Fresh Start® All-Purpose 100% Acrylic Primer (N023) or Fresh Start® 100% Acrylic Superior Primer (046)

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

#### Rough or Pitted Masonry:

**Primer:** Super Spec® Latex Block Filler (160) or Super Spec® Masonry Interior/Exterior Hi-Build Block Filler (206)

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

#### Smooth Poured or Pre-cast Concrete:

**Primer:** Super Spec® Masonry Interior/Exterior 100% Acrylic Masonry Sealer (N/066), Fresh® All-Purpose 100% Acrylic Primer (N023) or Fresh Start® 100% Acrylic Superior Primer (046)

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

#### Ferrous Metal (Steel and Iron):

**Primer:** Super Spec HP® Acrylic Metal Primer (P04) or Super Spec HP® Alkyd Metal Primer (P06)

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

**Non-Ferrous Metal (Galvanized & Aluminum):** All new metal surfaces must be thoroughly cleaned with Super Spec HP® Oil & Grease Emulsifier (P83) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion

**Primer:** Super Spec HP® Acrylic Metal Primer (P04)

**Finish:** 1 or 2 coats Super Craft® Latex Eggshell Enamel (251).

**Repaint, All Substrates:** Prime bare areas with the primer recommended for the substrate above.

### Application

Stir thoroughly before use. Apply one or two coats. For best results, use a Benjamin Moore® Professional custom-blended nylon/polyester brush, Benjamin Moore® Professional roller, or a similar product. This product can also be sprayed.

**Spray, Airless:** Fluid Pressure — 1,500 to 3,000 PSI;

Tip — .011 -.015 Orifice

### Thinning/Cleanup

Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents.

Clean brushes, rollers and other painting tools in warm soapy water after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

### Environmental, Health & Safety Information

**Use only with adequate ventilation.** Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.

**WARNING:** This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

**FIRST AID:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**IN CASE OF SPILL —** Absorb with inert material and dispose of as specified under "Clean Up".

**KEEP OUT OF REACH OF CHILDREN  
PROTECT FROM FREEZING**

**Refer to Material Safety Data Sheet for  
additional health and safety information.**